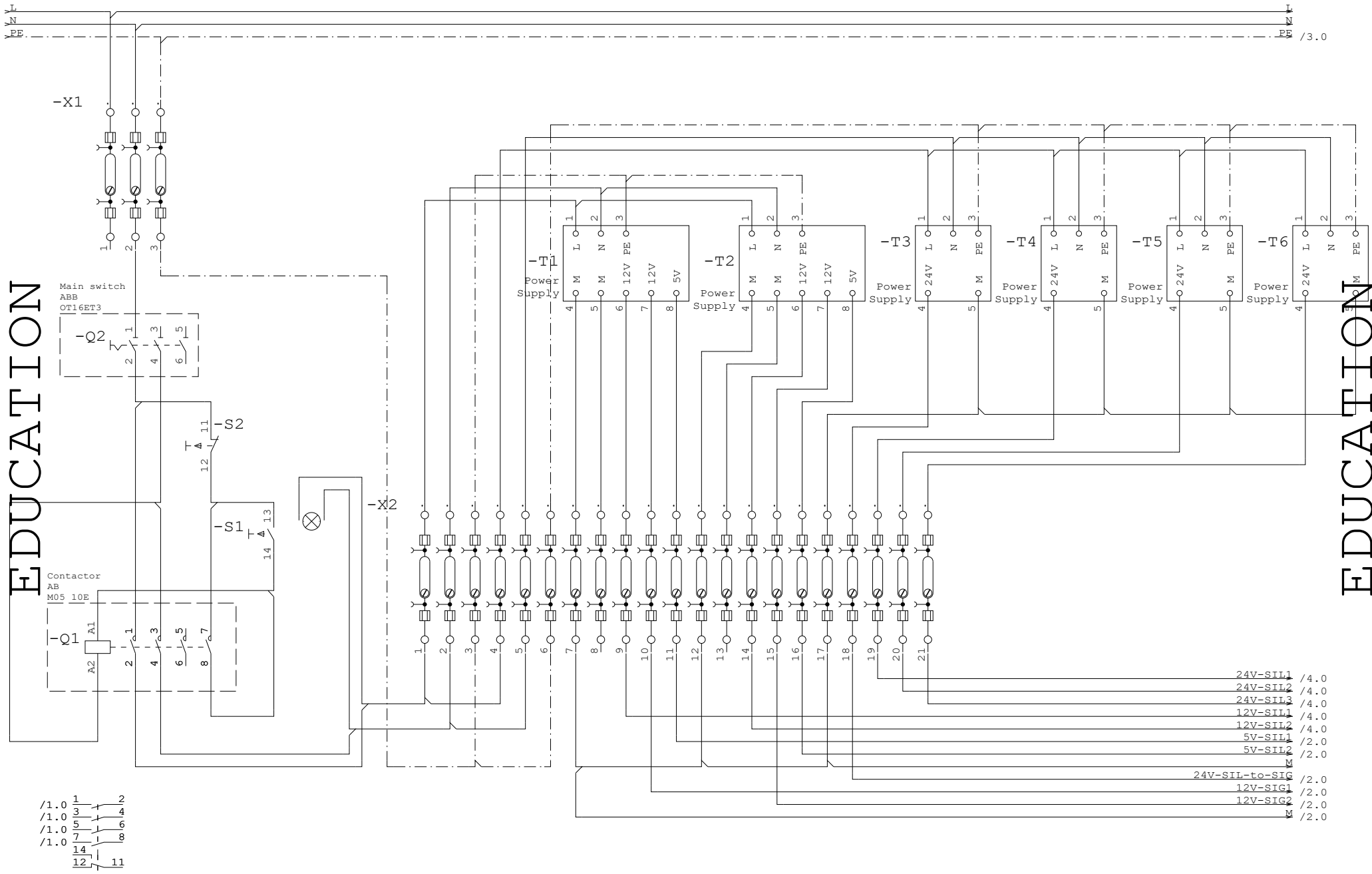


EDUCATION

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Date 05.05.22

Work

Check

Norm DIN 81346

Created for

Created by



Project number

Unit

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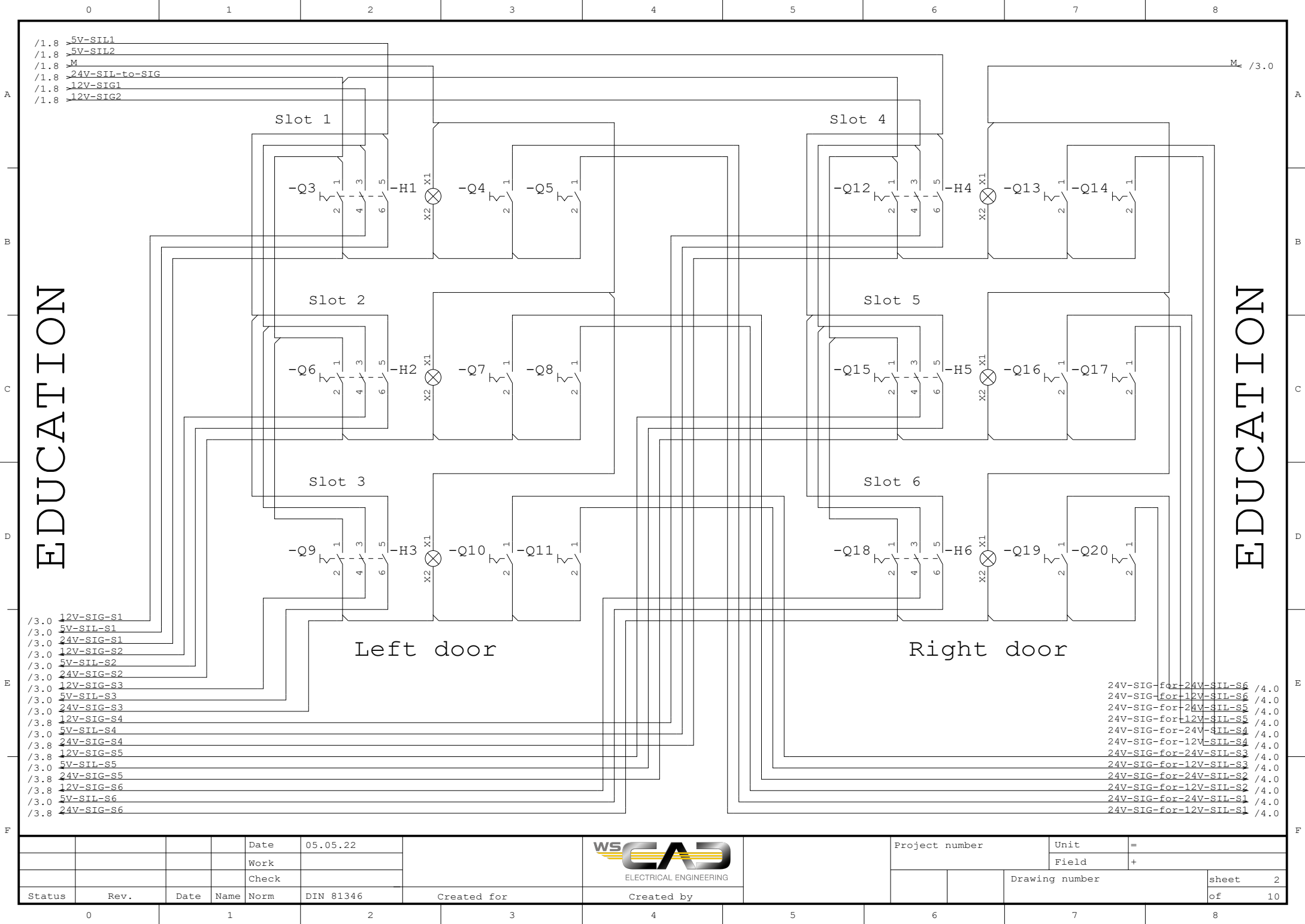
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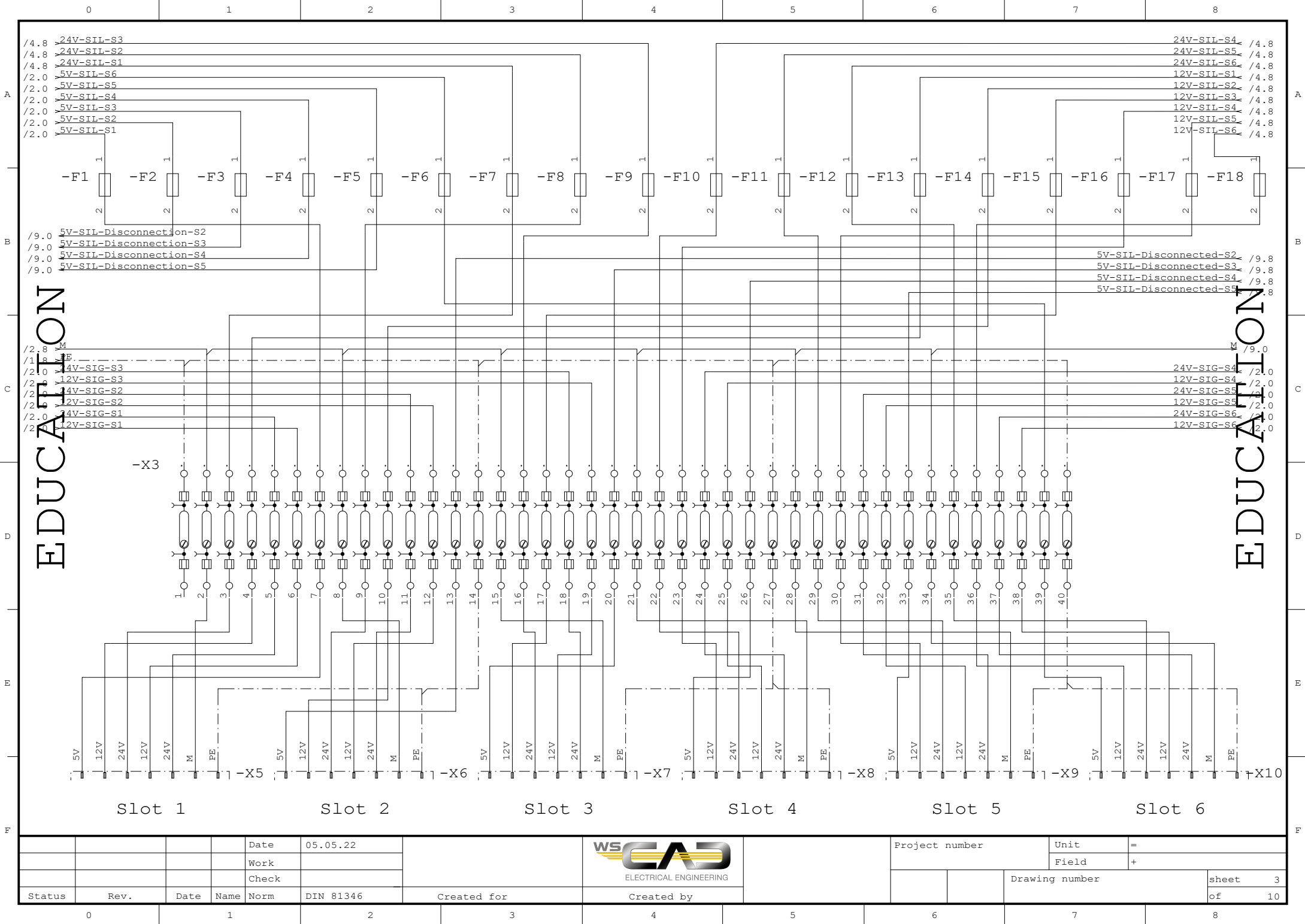
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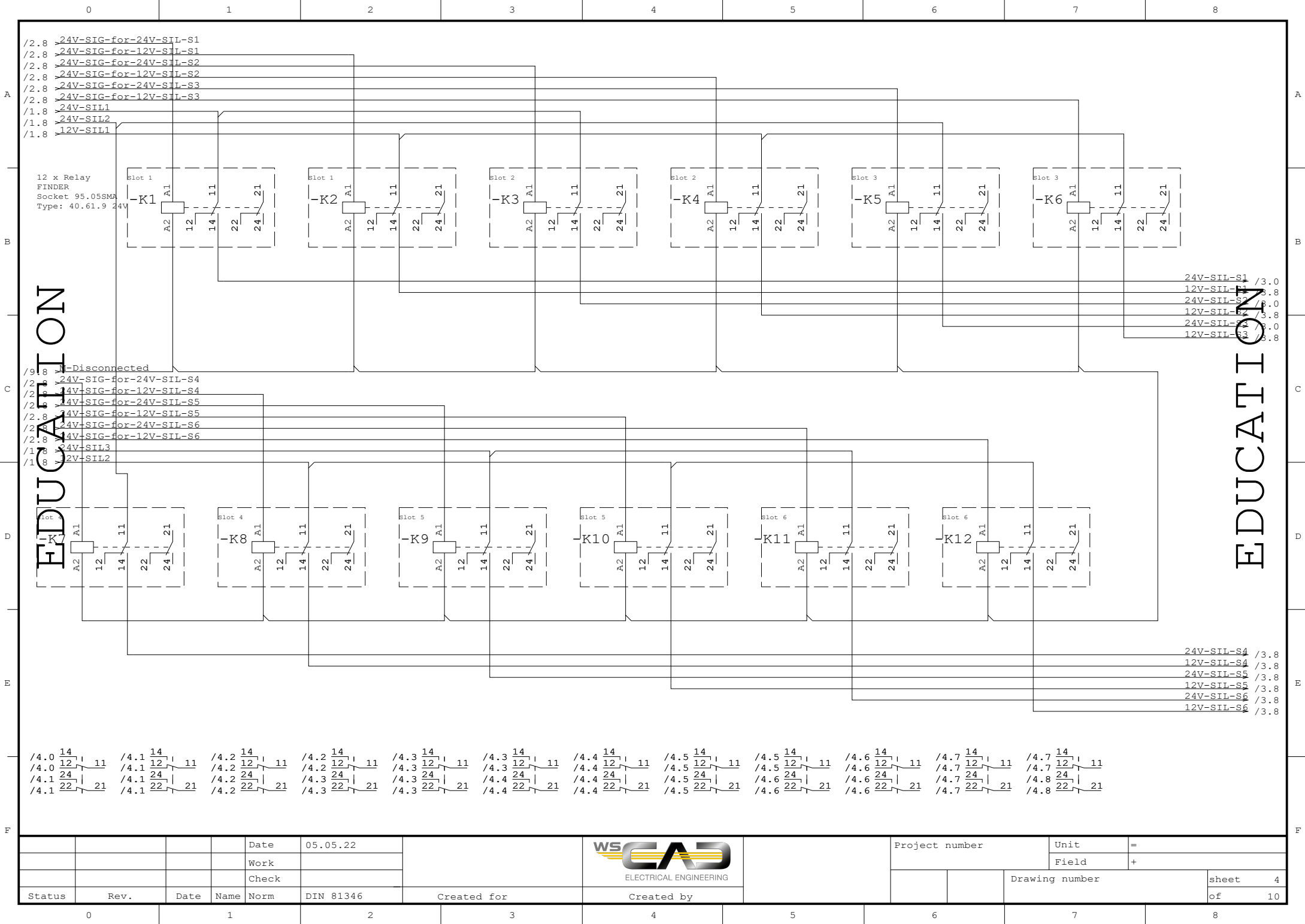
of 10



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Status	Rev.	Date	Name	Norm	DIN 81346	Created for		Created by				of	10

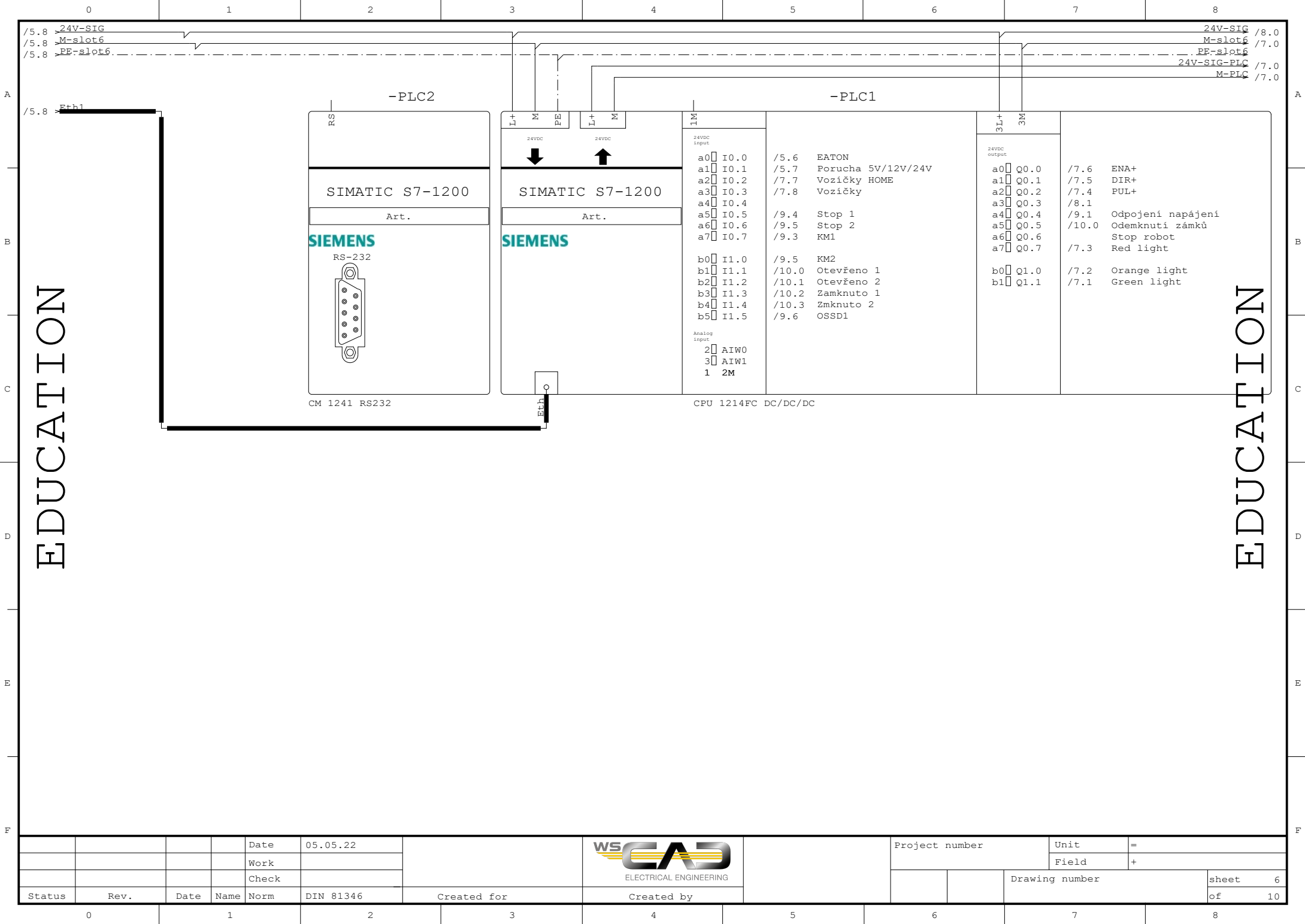


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				Work						Field	+		
				Check						Drawing number		sheet	3
Status	Rev.	Date	Name	Norm	DIN 81346	Created for		Created by				of	10



				Date	05.05.22			Project number		Unit	=	
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				Check							Drawing number	sheet
Status	Rev.	Date	Name	Norm	DIN 81346	Created for	Created by				of	10

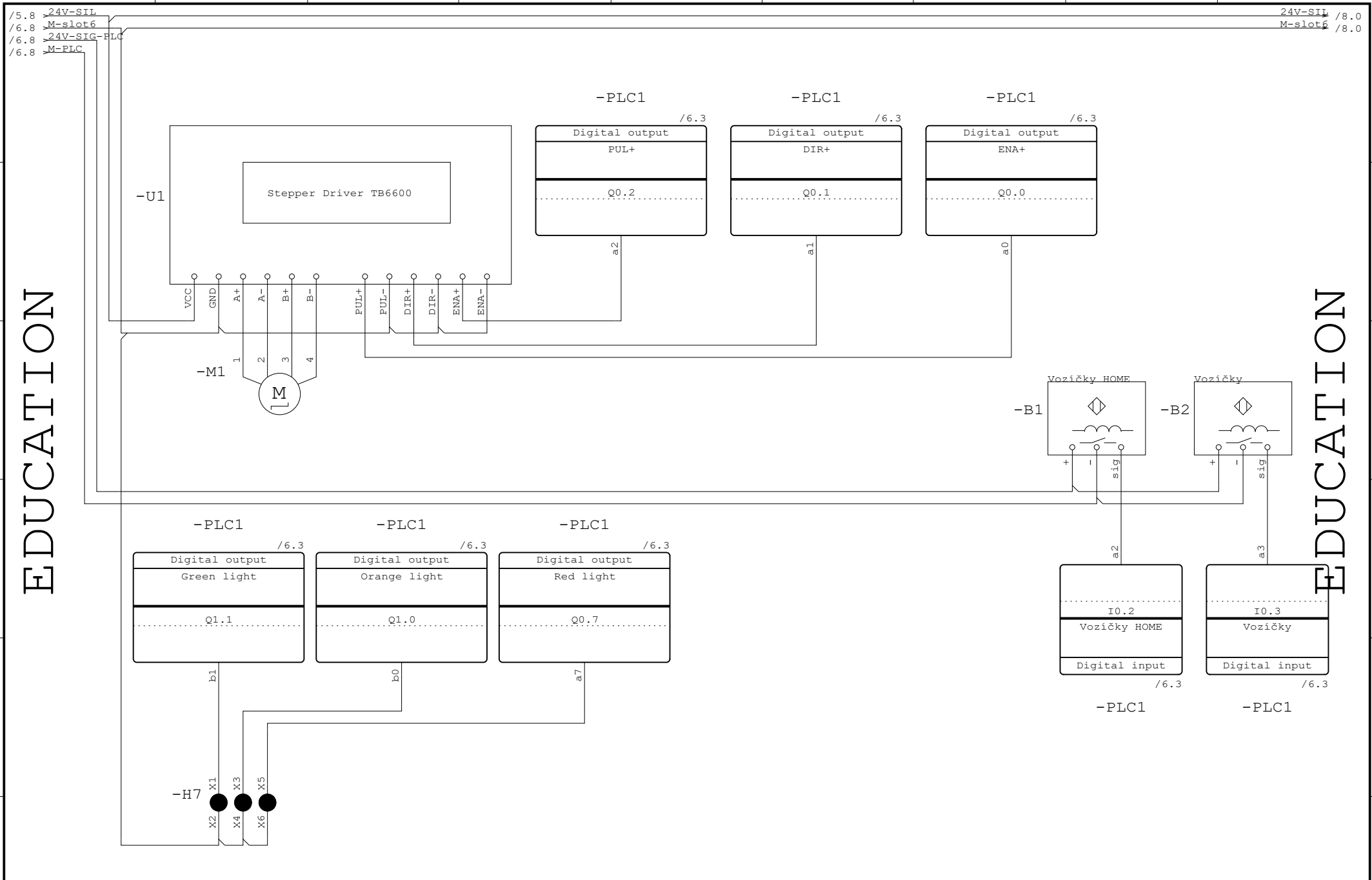




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Status	Rev.	Date	Name	Norm	DIN 81346	Created for	Created by			of 10		

EDUCATION

EDUCATION



				Date	05.05.22			Project number	Unit	=	
				Work					Field	+	
				Check							
Status	Rev.	Date	Name	Norm	DIN 81346	Created for	Created by	Drawing number			sheet 7
											of 10



/6.8 >24V-SIG  
/7.8 >24V-SIL  
/7.8 >M-slot6

24V-SIG /9.0  
24V-SIL  
M-slot6 /9.0

2 x Relay  
FINDER  
Socket 95.85.3  
Type: 40.52.9 24V

-PLC1

Digital output

Q0.3

a3

Robot  
Synchronizace

Efektor  
EN

Robot  
Ready

Efektor  
DIR

ROBOT I/O

-M2

Motor DC - EFEKTOR

-B3

-B4

-B5

-B6



/8.2 14  
/8.2 12  
/8.2 24  
/8.2 22

/8.3 14  
/8.3 12  
/8.3 24  
/8.3 22



Project number

Unit

=

Field

+

Drawing number

sheet 8

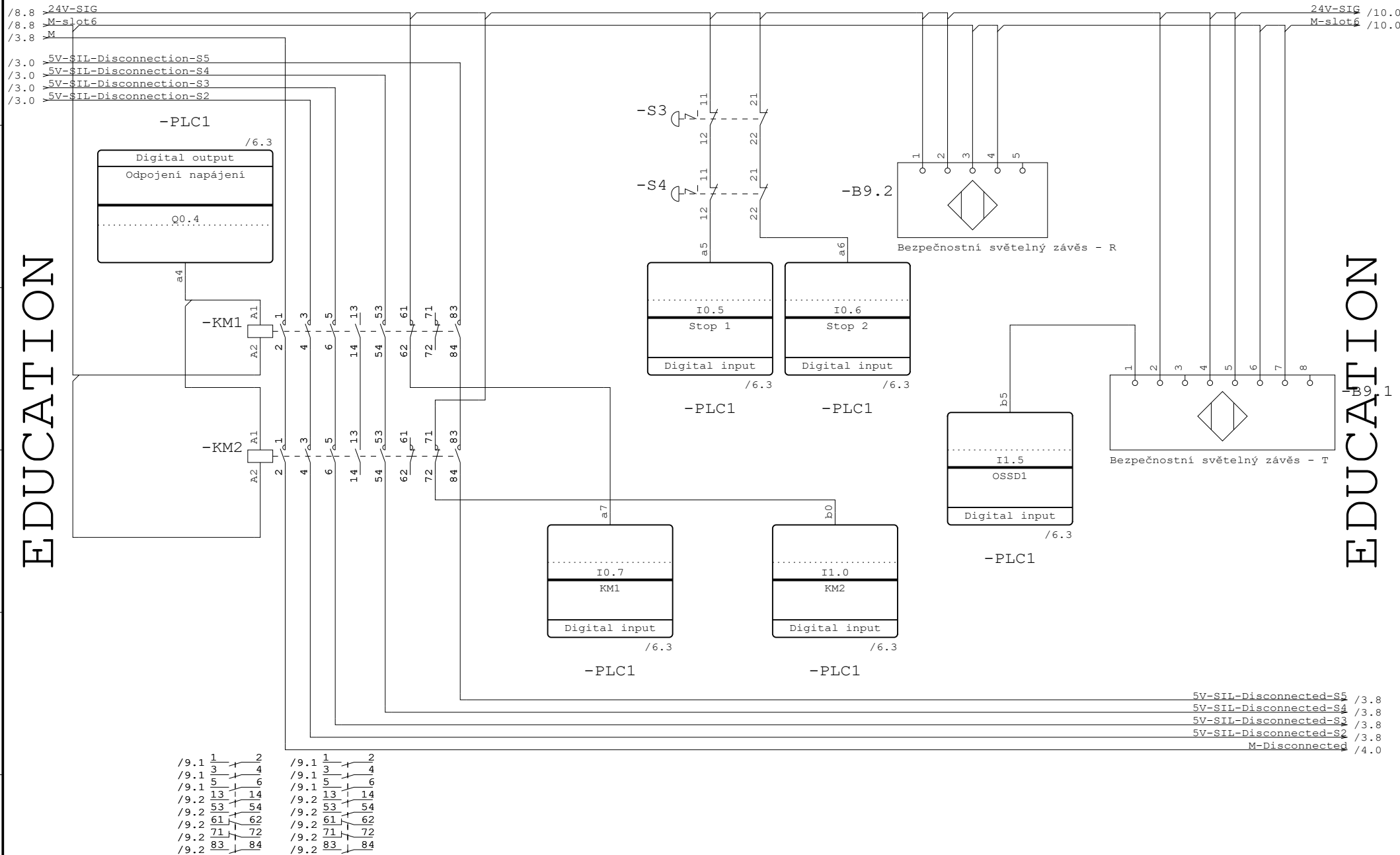
of 10

Status Rev. Date Name Norm DIN 81346 Created for Created by



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		Date	05.05.22			Project number		Unit	=		
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		Check						Drawing number		sheet	9
Status	Rev.	Date	Name	Norm	DIN 81346	Created for	Created by			of	10

